

Ardex WPM 950

Ardex Singapore Pte. Ltd

Chemwatch: **74-1157** Version No: **2.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **18/01/2017** Print Date: **19/01/2017** S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Ardex WPM 950	
Synonyms	Not Available	
Proper shipping name	AMMABLE LIQUID, N.O.S. (contains xylene)	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Waterproofing material.

Details of the supplier of the safety data sheet

Registered company name	Ardex Singapore Pte. Ltd
Address	26 Tuas Avenue 4 639376 Singapore
Telephone	+65 68 617 700
Fax	+65 68 623 381
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organ	nisation	Not Available
Emergency te	elephone numbers	Not Available
Other emergency tell	elephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	2		
Toxicity	2		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	3		4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Carcinogenicity Category 2, Reproductive Toxicity Category 1B, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Acute Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

Chemwatch: 74-1157 Version No: 2.1.1.1

Page 2 of 12

Ardex WPM 950

Issue Date: 18/01/2017 Print Date: 19/01/2017









SIGNAL WORD

Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H335	May cause respiratory irritation.
H401	Toxic to aquatic life
Propautionary statement(s)) Provention

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.	
P271	P271 Use only outdoors or in a well-ventilated area.	
P280 Wear protective gloves/protective clothing/eye protection/face protection.		

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.	
P362	P362 Take off contaminated clothing and wash before reuse.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.	
P302+P352 IF ON SKIN: Wash with plenty of soap and water.		

Precautionary statement(s) Storage

P403+P235 Store in a well-ventilated place. Keep cool.		
P405	Store locked up.	

Precautionary statement(s) Disposal

Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name		
9057-91-4	35-45	toluene diisocyanate, propoxylated		
471-34-1	35-45	<u>calcium carbonate</u>		
117-81-7	2-5	di-sec-octyl phthalate		
1330-20-7	2-5	<u>xylene</u>		

SECTION 4 FIRST AID MEASURES

Description of first aid measures

If this product comes in contact with the eyes:

Eye Contact

- Wash out immediately with fresh running water.
- ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact

If skin contact occurs:

- ▶ Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- ▶ Seek medical attention in event of irritation.

Chemwatch: **74-1157**Page **3** of **12**Issue Date: **18/01/2017**Version No: **2.1.1.1**Print Date: **19/01/2017**

Ardex WPM 950

▶ If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if Inhalation necessary. Transport to hospital, or doctor, without delay. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted allowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ► Observe the patient carefully. Ingestion Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For sub-chronic and chronic exposures to isocyanates:

- > This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line
- Figure 1 Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- · Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions
- ► There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

Toluene diisocyanate is a known pulmonary sensitiser. Annual medical surveillance should be conducted including pulmonary history, examination of the heart and lungs, 14 x 17 inch (35 x 47 cm) x-ray and pulmonary function testing (FCV, FEV1).

In normal commercial preparations of toluene diisocyanate, the 2,4-isomer dominates in the ratio 4:1. However it is also hydrolysed, in air, more rapidly than the 2,6-isomer. Airway sensitivities may result from the appearance of immunoglobulins in the blood. Frequent inability to detect antibodies to TDI in clinical cases may result from the routine use of diagnostic antigens containing predominantly 2,4-TDI, whereas individuals may have been exposed to atmospheres in which 2,6-TDI was the predominant isomer. [Karol & Jin, Frontiers of Molecular Toxicology, pp 55-61, 1992] For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant Index Sampling Time Comments

Methylhippu-ric acids in urine 1.5 gm/gm creatinine End of shift

2 mg/min Last 4 hrs of shift

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Famall quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- Presents additional hazard when fire fighting in a confined space.
- ► Cooling with flooding quantities of water reduces this risk
- Water spray or fog may cause frothing and should be used in large quantities.
- ▶ Foam
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

Fire Fighting

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Alert Fire Brigade and tell them location and nature of hazard.
 May be violently or explosively reactive.

- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.

Chemwatch: 74-1157 Page 4 of 12 Issue Date: 18/01/2017 Version No: 2.1.1.1 Print Date: 19/01/2017

Ardex WPM 950

▶ Liquid and vapour are flammable. Moderate fire hazard when exposed to heat or flame. Vapour forms an explosive mixture with air. Moderate explosion hazard when exposed to heat or flame. Combustion products include: carbon dioxide (CO2) carbon monoxide (CO) isocyanates Fire/Explosion Hazard and minor amounts of hydrogen cyanide nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. Heating calcium carbonate at high temperatures (825 C.) causes decomposition, releases carbon dioxide gas and leaves a residue of alkaline lime When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur ▶ Burns with acrid black smoke. **HAZCHEM** •3Y

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	 Environmental hazard - contain spillage. Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. For isocyanate spills of less than 40 litres (2 m2): Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. Notify supervision and others as necessary. Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots). Control source of leakage (where applicable). Avoid contamination with water, alkalies and detergent solutions. Material reacts with water and generates gas, pressurises containers with even drum rupture resulting. DO NOT reseal container if contamination is suspected. Open all containers with care. DO NOT touch the spill material Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ► DO NOT allow clothing wet with material to stay in contact with skin
- ▶ Overheating of ethoxylates/ alkoxylates in air should be avoided. When some ethoxylates are heated vigorously in the presence of air or oxygen, at temperatures exceeding 160 C, they may undergo exothermic oxidative degeneration resulting in self-heating and autoignition.
- Nitrogen blanketing will minimise the potential for ethoxylate oxidation. Prolonged storage in the presence of air or oxygen may cause product degradation.
- ▶ Electrostatic discharge may be generated during pumping this may result in fire. Safe handling
 - ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.
 - Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
 - Avoid splash filling.
 - Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of overexposure occurs.
 - Use in a well-ventilated area.
 - ▶ Prevent concentration in hollows and sumps.

Chemwatch: **74-1157**Version No: **2.1.1.1**

Other information

Page **5** of **12**

Ardex WPM 950

Issue Date: **18/01/2017**Print Date: **19/01/2017**

of the ethoxylate. Lower temperatures will allow for longer storage time and higher temperatures will shorten the storage time if stored under an air or oxygen atmosphere.

- ▶ Store in original containers in approved flammable liquid storage area.
- ▶ Store away from incompatible materials in a cool, dry, well-ventilated area.
- ▶ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.

for commercial quantities of isocvanates:

▶ Isocyanates should be stored in adequately bunded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated.

Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis.

Ethoxylates/ alkoxylates react slowly with air or oxygen and may generate potentially sensitising intermediates (haptens).. Storage under heated conditions in the presence of air or oxygen increases reaction rate. For example, after storing at 95 F/35 C for 30 days in the presence of air, there is measurable oxidation

Conditions for safe storage, including any incompatibilities

For ethoxylates suitable containers include carbon steel coated with baked phenolic.

Any moisture may cause rusting of carbon steel

If product is moisture free, uncoated carbon steel tanks may be used.

- Packing as supplied by manufacturer.
 - ▶ Plastic containers may only be used if approved for flammable liquid.
 - ▶ Check that containers are clearly labelled and free from leaks
 - For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
 - ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)
 - ▶ For manufactured product having a viscosity of at least 250 cSt.
 - ▶ Avoid reaction with water, alcohols and detergent solutions.
 - ▶ Isocyanates and thioisocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidisers, hydrides, phenols, and peroxides can cause vigorous releases of heat. Acids and bases initiate polymerisation reactions in these materials.
 - ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates
- Storage incompatibility

Suitable container

- ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.
- ► The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.
- For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.

BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	toluene diisocyanate, propoxylated	Isocyanates, all (as-NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	Sen
Australia Exposure Standards	calcium carbonate	Calcium carbonate	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	di-sec-octyl phthalate	Di-sec-octyl phthalate	5 mg/m3	10 mg/m3	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
toluene diisocyanate, propoxylated	Isocyanate-bearing waste (as CNs N.O.S.)	6 mg/m3	8.3 mg/m3	50 mg/m3
calcium carbonate	Limestone; (Calcium carbonate; Dolomite)	45 mg/m3	500 mg/m3	3,000 mg/m3
calcium carbonate	Carbonic acid, calcium salt	45 mg/m3	210 mg/m3	1,300 mg/m3
di-sec-octyl phthalate	Di-sec-octylphthalate	10 mg/m3	86 mg/m3	5,900 mg/m3
xylene	Xylenes	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
toluene diisocyanate, propoxylated	Not Available	Not Available
calcium carbonate	Not Available	Not Available
di-sec-octyl phthalate	Unknown mg/m3 / Unknown ppm	5,000 mg/m3
xylene	1,000 ppm	900 ppm

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Appropriate engineering controls

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

- $\blacksquare \ \, \text{All processes in which isocyanates are used should be enclosed wherever possible.}$
- F Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards.
- If total enclosure of the process is not feasible, local exhaust ventilation may be necessary. Local exhaust ventilation is essential where lower molecular weight isocyanates (such as TDI or HDI) is used or where isocyanate or polyurethane is sprayed.

Page **6** of **12**

Issue Date: **18/01/2017** Print Date: **19/01/2017**

Ardex WPM 950

Personal protection











- ▶ Safety glasses with side shields
- Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use. should be created for each workplace or task.

Skin protection

See Hand protection below

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final

Hands/feet protection

choice.

Personal hygiene is a key element of effective hand care.

- ► Do NOT wear natural rubber (latex gloves)
- ► Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.
- Protective gloves and overalls should be worn as specified in the appropriate national standard.
- ► Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated.
- ► NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates
- DO NOT use skin cream unless necessary and then use only minimum amount.
- Isocyanate vapour may be absorbed into skin cream and this increases hazard.

Body protection

See Other protection below

All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential.

Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and equipment and thereby maintain a high standard of personal cleanliness.

- Overalls.
- Other protection PVC Apron.
 - PVC protective suit may be required if exposure severe.
 - ► Eyewash unit.
 - $\cdot \qquad \text{Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.}$
 - For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
 - Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Ardex WPM 950

Material	СРІ
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
TEFLON	С
VITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3 P2	-
100+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

For spraying or operations which might generate aerosols:

Full face respirator with supplied air.

- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation

Ardex WPM 950

Issue Date: **18/01/2017**Print Date: **19/01/2017**

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Version No: 2.1.1.1

- * Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.
- is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Coloured flammable liquid with aromatic odour; mixes with toluene, xylene and acetic acid.		
Physical state	Liquid	Relative density (Water = 1)	1.3-1.4
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	1000-6000 @ 25C
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	40	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.

The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

The acute toxicity of inhaled alkylbenzenes is best described by central nervous system depression. As a rule, these compounds may also act as general

Systemic poisoning produced by general anaesthesia is characterised by lightheadedness, nervousness, apprehension, euphoria, confusion, dizziness, drowsiness, tinnitus, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness and respiratory depression and arrest. Cardiac arrest may result from cardiovascular collapse.

Inhaled

Inhalation hazard is increased at higher temperatures.

The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning for several hours after exposure.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.

Xylene is a central nervous system depressant

Chemwatch: 74-1157 Version No: 2.1.1.1

Ardex WPM 950

Page 8 of 12 Issue Date: 18/01/2017 Print Date: 19/01/2017

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The toxicity of phthalates is not excessive due to slow oral absorption and metabolism. Absorption is affected by fat in the diet. Repeated doses can cause Ingestion cumulative toxic effects, and symptoms include an enlarged liver which often reverses if exposure is maintained. Carbohydrate metabolism is disrupted, and cholesterol and triglyceride levels in the blood falls. Skin contact with the material may be harmful; systemic effects may result following absorption. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. **Skin Contact** Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation Eye may be expected with pain. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. di-sec-octyl phthalate may not cause any adverse effects at low doses, but higher doses may produce growth retardation and increased weight of the liver and kidney, and liver cancers. It can cause testicular damage and skeletal abnormalities to the developing foetus, according to animal testing. Chronic Pure calcium carbonate does not cause the disease pneumoconiosis probably due to its rapid elimination from the body. However, its unsterilised particulates can infect the lung and airway to cause inflammation. Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates. [CCTRADE-Bayer, APMF] Animal testing shows that polymeric MDI can damage the nasal cavities and lungs, causing inflammation.and increased cell growth. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. TOXICITY IRRITATION Ardex WPM 950 Not Available Not Available TOXICITY IRRITATION toluene diisocvanate. propoxylated Not Available TOXICITY IRRITATION dermal (rat) LD50: >2000 mg/kg^[1] Eye (rabbit): 0.75 mg/24h - SEVERE calcium carbonate Oral (rat) LD50: $>2000 \text{ mg/kg}^{[1]}$ Skin (rabbit): 500 mg/24h-moderate TOXICITY IRRITATION Dermal (rabbit) LD50: 25000 mg/kg^[2] Eye (rabbit): 500 mg/24h mild di-sec-octyl phthalate Oral (rat) LD50: 30000 mg/kg $^{[2]}$ Skin (rabbit): 500 mg/24h mild TOXICITY IRRITATION Dermal (rabbit) LD50: >1700 mg/kg^[2] Eye (human): 200 ppm irritant Inhalation (rat) LC50: 5000 ppm/4hr^[2] Eye (rabbit): 5 mg/24h SEVERE xvlene Oral (rat) LD50: 4300 mg/kg^[2] Eve (rabbit): 87 mg mild Skin (rabbit):500 mg/24h moderate

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

TOLUENE DIISOCYANATE, **PROPOXYLATED**

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions

No significant acute toxicological data identified in literature search.

Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.

CALCIUM CARBONATE

No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects.

Di-sec-octyl phthalate (DEHP) in animal testing has not been shown to be acutely toxic when swallowed. Very high doses may cause reduced growth and increased liver and kidney weights. In animals, DEHP does not seem to affect fertility; however it may cause birth defects (notably of the bone) and mutations. Workers exposed to phthalate vapours have noted pain, numbness and limb spasms after years of exposure, with inflammation of nerves and poor balance. The material may produce peroxisome proliferation. Peroxisomes are single, membrane limited organelles in the cytoplasm that are found in the cells of animals, plants, fungi, and protozoa.

DI-SEC-OCTYL **PHTHALATE**

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Available data indicate that phthalate esters are minimally toxic by swallowing, inhalation and skin contact. Repeated exposure may result in weight gain, liver enlargement and induction of liver enzymes. They may also cause shrinking of the testicles and other structural malformations. They may reduce male and female fertility and number of live births, according to animal testing. **NOTE:** Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen

Chemwatch: 74-1157 Page 9 of 12

Version No: 2.1.1.1

Ardex WPM 950

Issue Date: 18/01/2017 Print Date: 19/01/2017

	[National Toxicology Program: U.S. Dep. of Health & Human Oral (rat) NOAEL: 28.9-36.1 mg/kg/day Gastrointestinal char lowered blood pressure, liver, endocrine tumours, foetotoxicity musculoskeletal system, cardiovascular system, urogenital sy	nges, respiratory system changes, so y, paternal effects, maternal effects, s	pecific developmental abnormalities (hepatobiliary system,
XYLENE	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Reproductive effector in rats		
TOLUENE DIISOCYANATE, PROPOXYLATED & CALCIUM CARBONATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.		
CALCIUM CARBONATE & XYLENE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
CALCIUM CARBONATE & DI-SEC-OCTYL PHTHALATE & XYLENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
Acute Toxicity	~	Carcinogenicity	✓
Skin Irritation/Corrosion	~	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

X − Data available but does not fill the criteria for classification
 ✓ − Data required to make classification available

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
calcium carbonate	LC50	96	Fish	>56000mg/L	4
calcium carbonate	EC50	72	Algae or other aquatic plants	>14mg/L	2
calcium carbonate	NOEC	72	Algae or other aquatic plants	14mg/L	2
di-sec-octyl phthalate	LC50	96	Fish	0.023mg/L	3
di-sec-octyl phthalate	EC50	48	Crustacea	0.133mg/L	4
di-sec-octyl phthalate	EC50	96	Algae or other aquatic plants	0.002mg/L	3
di-sec-octyl phthalate	BCF	24	Fish	50mg/L	4
di-sec-octyl phthalate	EC60	504	Crustacea	=0.003mg/L	1
di-sec-octyl phthalate	NOEC	2400	Fish	=0.005mg/L	1
xylene	LC50	96	Fish	2.6mg/L	2
xylene	EC50	48	Crustacea	>3.4mg/L	2
xylene	EC50	72	Algae or other aquatic plants	4.6mg/L	2
xylene	EC50	24	Crustacea	0.711mg/L	4
xylene	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
Legend:	Aquatic Toxicity Data	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data			

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems. Toxic to aquatic organisms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
di-sec-octyl phthalate	HIGH (Half-life = 389 days)	LOW (Half-life = 1.21 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
di-sec-octyl phthalate	HIGH (BCF = 24500)
xylene	MEDIUM (BCF = 740)

Ardex WPM 950

Issue Date: **18/01/2017** Print Date: **19/01/2017**

Mobility in soil

Ingredient	Mobility
di-sec-octyl phthalate	LOW (KOC = 165400)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse

Product / Packaging disposal

▶ Recycling

► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ► Recycle wherever possible.
- ► Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ► Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant NO
HAZCHEM •3Y

Land transport (ADG)

UN number	1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains xylene)	
Transport hazard class(es)	Class 3 Subrisk Not Applicable	
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions 223 274 Limited quantity 5 L	

Air transport (ICAO-IATA / DGR)

UN number	1993		
UN proper shipping name	Flammable liquid, n.o.s. * (contains xylene)		
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk Not Applicable ERG Code 3L		
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions	A3 366 220 L 355	

Chemwatch: **74-1157** Page **11** of **12**

Version No: 2.1.1.1 Ardex WPM 950

Page 11 of 12 Issue Date: 18/01/2017
Print Date: 19/01/2017

Passenger and Cargo Maximum Qty / Pack 60 L

Passenger and Cargo Limited Quantity Packing Instructions Y344

Passenger and Cargo Limited Maximum Qty / Pack 10 L

Sea transport (IMDG-Code / GGVSee)

UN number	1993		
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains xylene)		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number F-E, S-E Special provisions 223 274 955 Limited Quantities 5 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

TOLUENE DIISOCYANATE, PROPOXYLATED(9057-91-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

Australia Work Health and Safety Regulations 2016 - Hazardous chemicals (other than lead)

requiring health monitoring

CALCIUM CARBONATE(471-34-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

DI-SEC-OCTYL PHTHALATE(117-81-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists International Agency for Research on Cancer (IARC) - Agents Classified by the IARC

Monographs

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists International Agency for Research on Cancer (IARC) - Agents Classified by the IARC

Monographs

National Inventory	Status	
Australia - AICS	Y	
Canada - DSL	Y	
Canada - NDSL	N (toluene diisocyanate, propoxylated; xylene; di-sec-octyl phthalate)	
China - IECSC	Υ	
Europe - EINEC / ELINCS / NLP	N (toluene diisocyanate, propoxylated)	
Japan - ENCS	N (toluene diisocyanate, propoxylated)	
Korea - KECI	Y	
New Zealand - NZIoC	Y	
Philippines - PICCS	Υ	
USA - TSCA	Υ	
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
toluene diisocyanate, propoxylated	9057-91-4, 115967-83-4, 125388-63-8, 129868-78-6, 130756-86-4, 148855-93-0, 151902-49-7, 287977-08-6, 37325-05-6, 440369-11-9, 56841-90-8, 58517-55-8, 60318-06-1, 62955-19-5, 65668-46-4, 74172-42-2, 74998-31-5, 80572-04-9, 86561-70-8, 9019-86-7, 9037-94-9
calcium carbonate	471-34-1, 13397-26-7, 15634-14-7, 1317-65-3, 72608-12-9, 878759-26-3, 63660-97-9, 459411-10-0, 198352-33-9, 146358-95-4

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

Chemwatch: 74-1157 Page 12 of 12 Version No: 2.1.1.1

Ardex WPM 950

Issue Date: 18/01/2017 Print Date: 19/01/2017

A list of reference resources used to assist the committee may be found at: www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors BEI: Biological Exposure Index

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